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D4635-143

Job Sheet 167106-M



Part No: D4635-143

Job Qty: 1 ea

Part Name: Aft Ceiling Replacement Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

D5022-3 +1  
D4695-3 +1  
D4635-3 +1

| Op No | Operation          | Qty   | Start Date | Workcenter / Supplier | Lead Time |
|-------|--------------------|-------|------------|-----------------------|-----------|
| 90    | Start up Operation | 1 Ea  | 11/9/17    | Start Up Small Fab    | 0.00 0.00 |
| 100   | Small Fab          | 1 pcs | 11/9/17    | Small Fab             | 0.00 0.68 |
| 110   | Small Fab          | 1 pcs | 11/10/17   | Small Fab             | 0.00 0.68 |
| 120   | QC                 | 1 pcs | 11/10/17   | QC5                   | 0.00 0.00 |
| 130   | Packaging          | 1 pcs | 11/10/17   | Packaging3            | 0.00 0.00 |
| 140   | QC21-SA            | 1 Ea  | 11/10/17   | QC21                  | 0.00 0.00 |

Part Op 100 - Pick Kit

Descriptions: 110 - Assemble as per Dwg D4635-143 Bond foam core to inside of panel 3M Scotch Weld 1300

Batch: \_\_\_\_\_ 1- Scuff bonding surface to eliminate in-perfections and increase bonding and clean with wash& wipe 2- Locate and glue down Channel Assy, angles, brackets, and mounting pads using 3M Plastic welder II.(see note 8) Batch # \_\_\_\_\_ Expiry Date \_\_\_\_\_ 3- Apply labels as per Dwg. and seal with 3M

3950 edge sealer(see note 9) Batch: \_\_\_\_\_

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: \_\_\_\_\_

140 - QC21- Final Inspection - Work Order Release

#### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated | Std Qty |
|-----------------------|------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D4635-3          | 1        | 2         | 0         | 0       |
|                       | D4669-1 5009911  | 1        | 27        | 0         | 0       |
|                       | D4669-3 F112628  | 1        | 38        | 0         | 0       |
|                       | D4695-3          | 1        | 5         | 0         | 0       |
|                       | D4732-1 50089821 | 1        | 6         | 0         | 0       |
|                       | D4732-13 5008900 | 1        | 6         | 0         | 0       |
|                       | D4732-37 5009004 | 1        | 3         | 0         | 0       |
|                       | D5022-3          | 1        | 1         | 0         | 0       |

#### Part Specifications

Specifications could not be found.

Plex 10/24/17 1:09 PM dart.poulin.mario